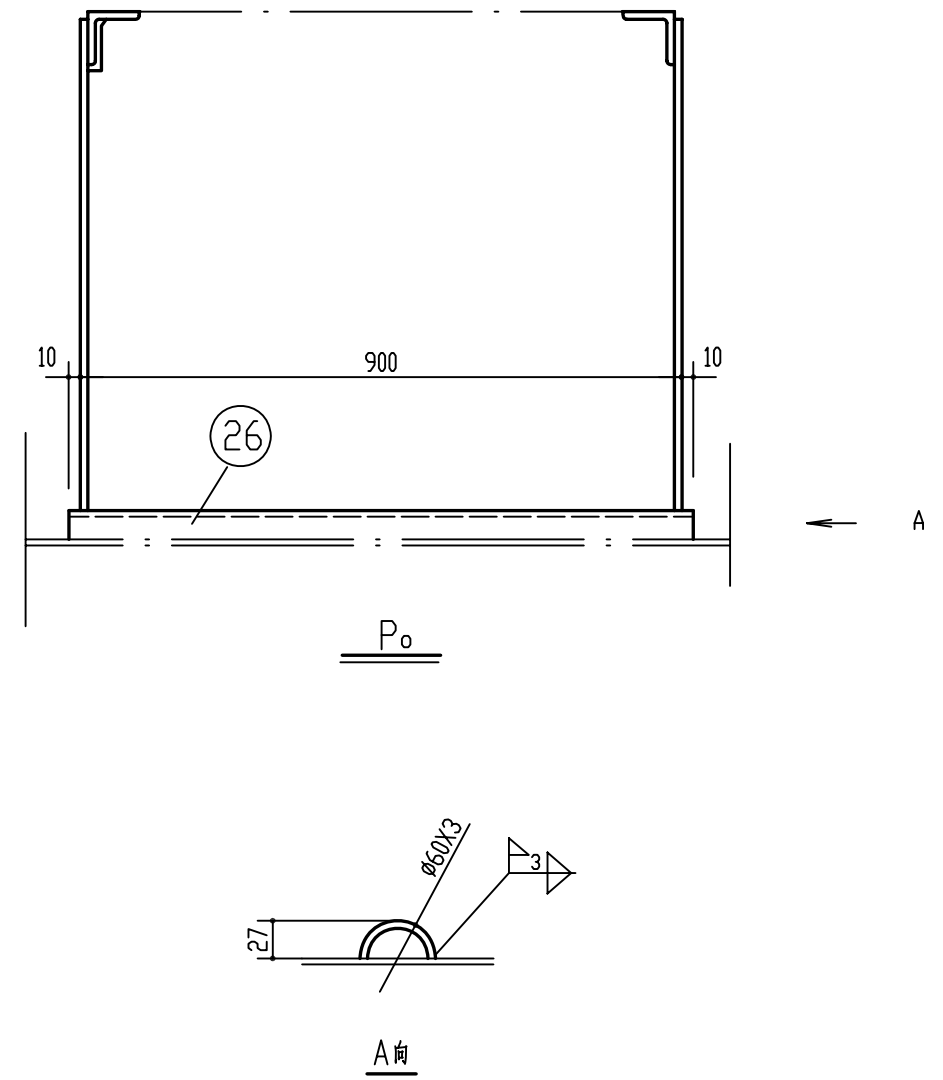
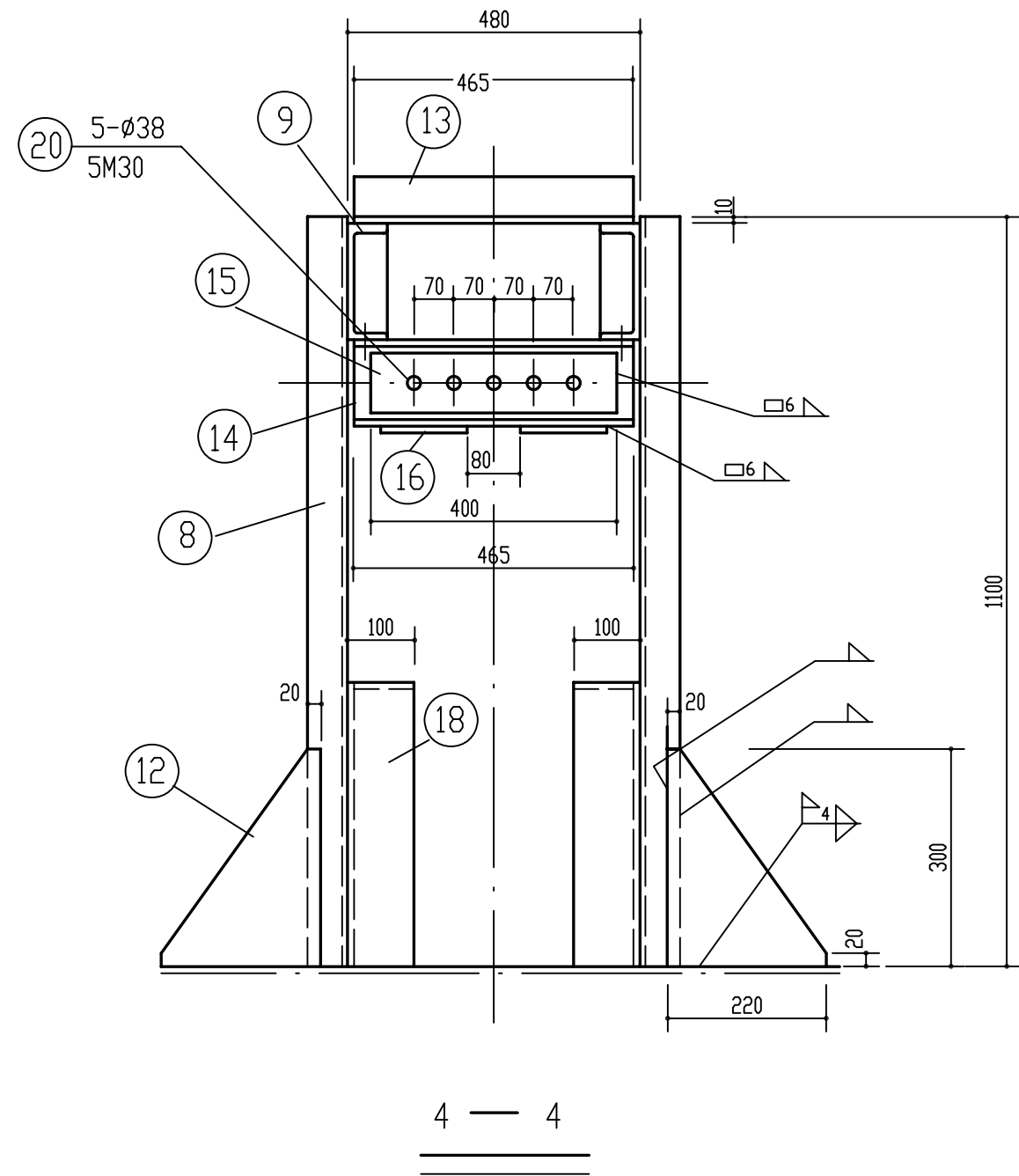
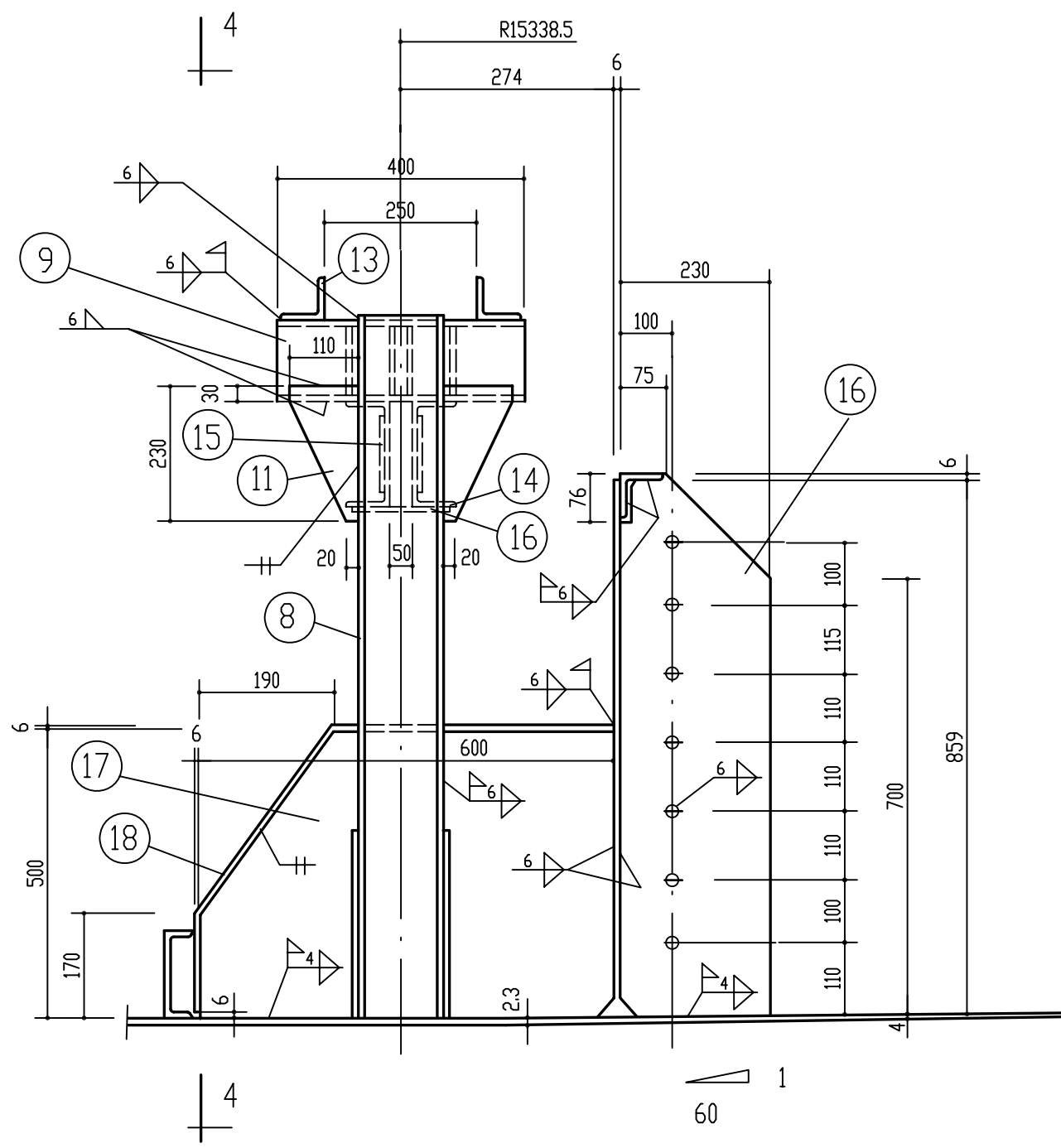
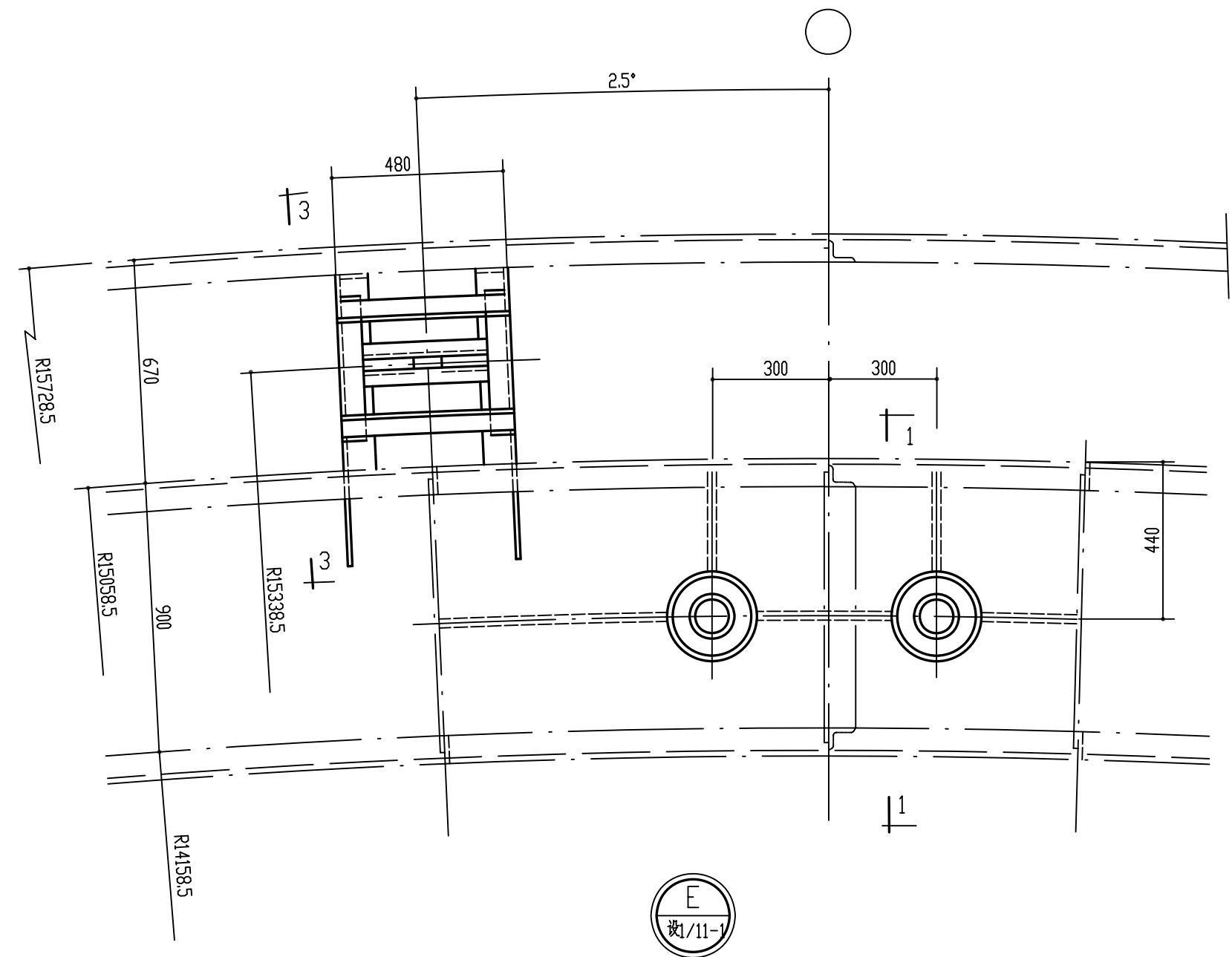
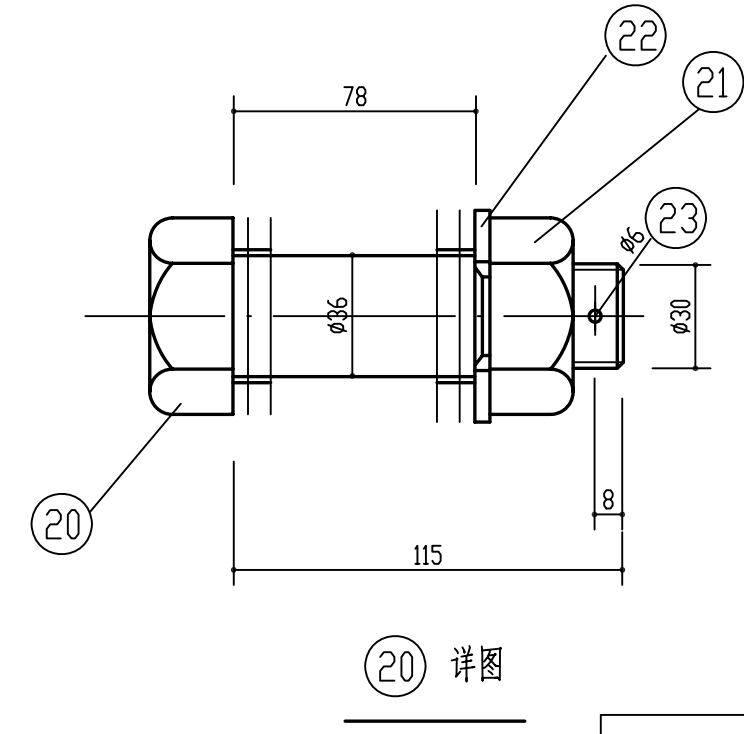
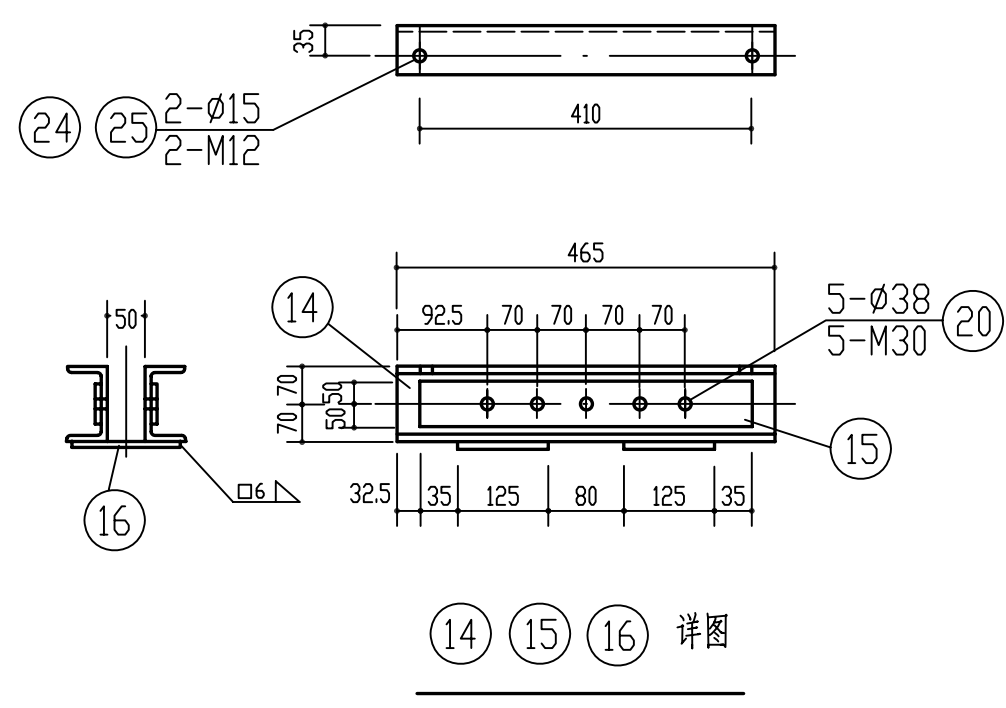
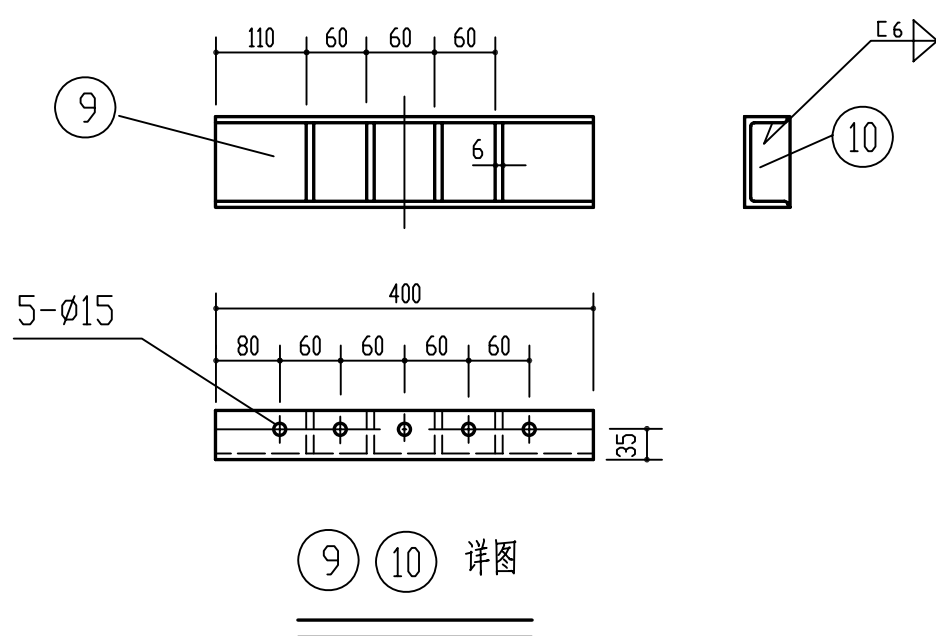
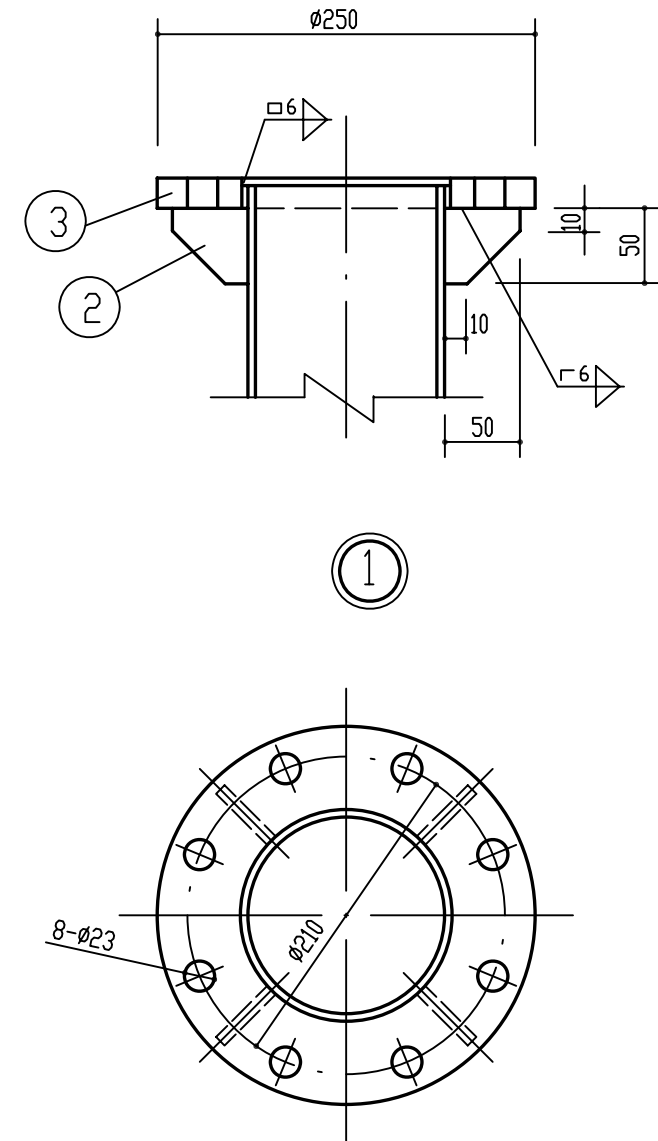
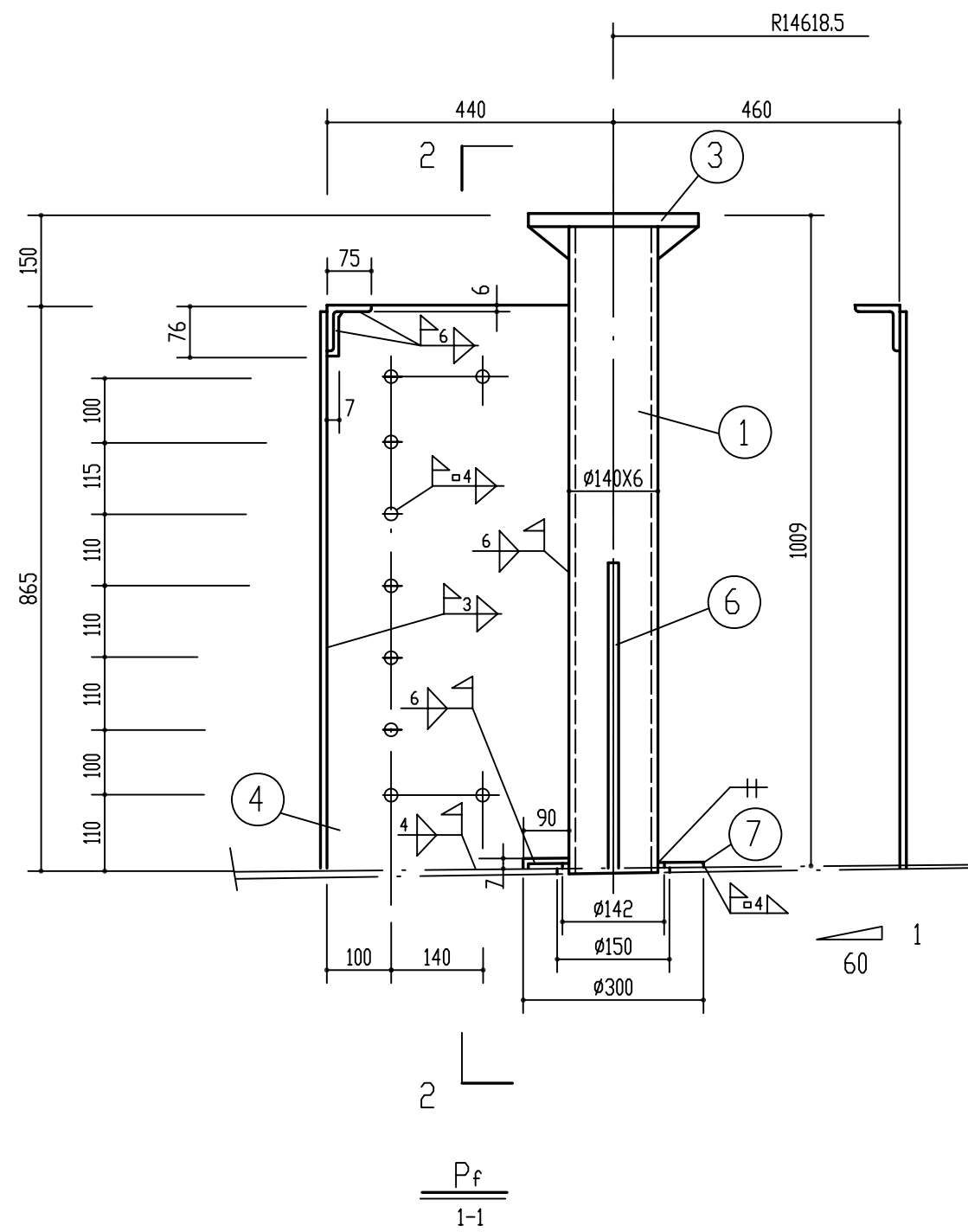
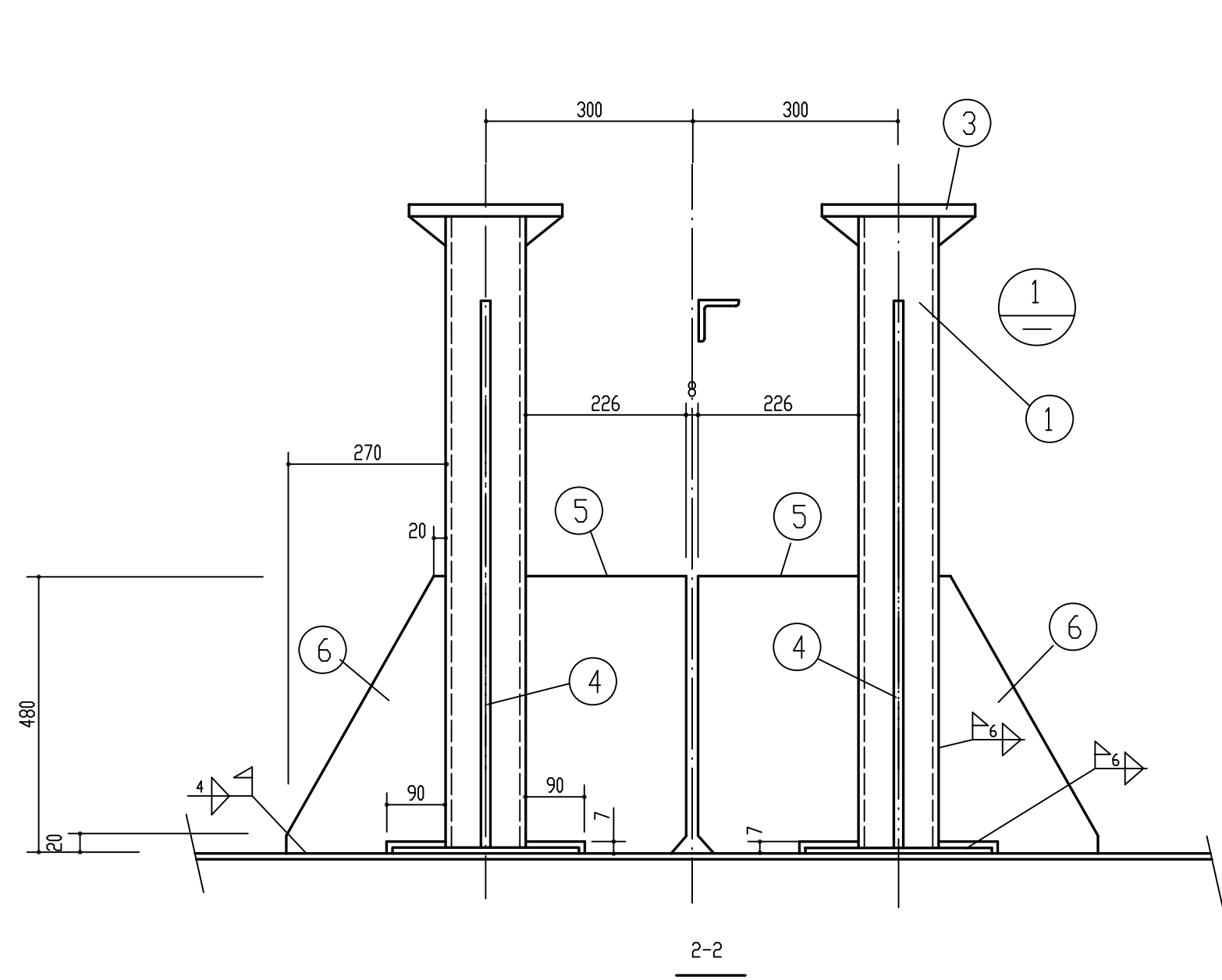




- 说明
1. 总说明见D3320-70-00-63-T-101/L2.
 2. 构件布置图见D3320-70-00-63-T-101/11-1,2
 3. 图中未注明焊缝均为连接满焊,焊角5mm,切角长度15,螺栓M6,螺孔 ϕ 17.5
 4. P_o 、 P_g 、 P_f 应配合砂坝外充一起施工



				合计		3180	
P _o (共4个)					共重	16	
					总重	4	
	26	Ø60X3	920	1	3.9	4	
					共重	1248	
P _g (共8个)					总重	156	
	25	M12 弹簧垫圈		4		GB/T93-1987	
	24	M12X50 螺栓		4		6	GB/T5782-2000
	23	6X50		5		开口销GB/T91-2000	
	22	M30 垫圈		5		GB/T9711-2002	
	21	M30 螺母		5		GB/T6170-2000	
	20	M30x115 螺栓		1		本图	
	19	-230X6	859	2	9.3	19	
	18	-100X6	955	2	4.5	9	
	17	-500X4	600	2	14.1	28	
	16	-120X6	125	2	6.8	14	
	15	-100X6	400	2	1.9	4	
	14	[140a	465	2	6.8	14	
	13	L63x6	465	2	2.7	5.4	
	12	-220X6	300	4	3.1	12	
	11	-110X6	230	4	1.2	5	
	10	-52X6	130	8	0.3	2.4	
	9	[14a	400	2	5.8	12	
	8	[14a	1000	2	16	32	
	P _f (共8个)					总重	106
7		-300X6	300	2	4.2	8	
6		-270X6	480	2	6.1	12	
5		-226X6	480	2	5.1	10	
4		-370X6	865	1		15	
3		-250X20	Ø250	2	9.8	20	
2		-50x6	50	8	0.1	1	
1		Ø140X6	1090	2	20	40	
标号	件号	断面尺寸(mm)	长度(mm)	数量	单重	总重	备注
					重量(kg)		
九江石化设计工程有限公司				建设单位	腾龙芳烃(漳州)有限公司		
				项目名称	腾龙芳烃(漳州)80万吨/年对二甲苯工程		
设计			20000m ³ 卷棚型干式 气柜活塞构件 Pf、Pg、Po 详图	设计阶段	详细设计		
校核					专 业		
审核					单 元 号		
审定					比例		
				D3320-70-00-63-T-101/11-6			